

Hunan Standard Steel Co.,Ltd

Mill Test Certificate

Description of Goods	ERW STEEL PIPES	Contract No:	HSCO20160815
Standard:	DIN 30 670	Issue Date:	2016/9/21

Serial No.	Specification	Quantity		Inspection Item								
				Blasting Grade	Coating Film Thickness	Bond Strength		Continuity	Impact Strength	Percentage elongation at failure	Indentation Hardness	
		Piece	Length(M)			20°C±5°C	50°C±5°C				23°C±2°C	50°C±2°C
Technical Standard				Sa2.5	mm	≥35 N/cm	≥15 N/cm	25KV	≥5 J/mm	≥200%	≤0. 2mm	≤0. 3mm
1	88.9*3.2*11900	721	8579.9	Sa2.5	≥1. 8	≥90 N/cm	≥50 N/cm	25KV	> 8 J/mm	> 200%	< 0. 2 mm	< 0. 3 mm
2	273.1*5.6*11900	1954	23252.6	Sa2.5	≥2. 0	≥90 N/cm	≥50 N/cm	25KV	> 8 J/mm	> 200%	< 0. 2 mm	< 0. 3 mm
3	273.1*6.4*11900	478	5688.2	Sa2.5	≥2. 0	≥90 N/cm	≥50 N/cm	25KV	> 8 J/mm	> 200%	< 0. 2 mm	< 0. 3 mm

SURVEYOR	WE HEREBY CERTIFY THAT THE MATERIAL HEREIN DESCRIBED HAS BEEN MANUFACTURED AND INSPECTED IN ACCORDANCE WITH THE REQUIREMENTS OF ABOVE SPECIFICATIONS AND PURCHASE ORDER, AND MEET THE REQUIREMENTS.
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